

A.C.E (AGRICULTURAL & CONSTRUCTION EQUIPMENT) QUICK REFERENCE GUIDE

A.C.E. OEM PRIMER / TOPCOAT SYSTEM											
COATING SYSTEM	DESCRIPTION	PAINT SYSTEM	DFT (MILS)	V.O.C'S g/l	UV RESISTANCE	CORROSION	ABRASION	IMPACT	CHEMICAL RESISTANCE	OVERALL	
AGRICULTURAL CONSTRUCTION EQUIPMENT	EPOXY PRIMER	EF72000 OR EF75000	2-3	>3.5 < 3.5	N/A	1000+ HRS SALT SPRAY					
	URETHANE PRIMER	EF06428	2-3	>3.5	N/A						
	ISO TOPCOATS	835 SERIES									
		836 SERIES									
		837 SERIES									
		839 SERIES ARMOURSHIELD									
		13000 SERIES		2-4	< 3.5		5	5	3	5	4
	NISO TOPCOATS	SUPERSHIELD		2-3	< 3.5		5	5	3	5	4
	1 K TOPCOATS										

A.C.E. OEM DTM SYSTEM										
COATING SYSTEM	DESCRIPTION	PAINT SYSTEM	DFT (MILS)	V.O.C'S	UV RESISTANCE	CORROSION	ABRASION	IMPACT	CHEMICAL RESISTANCE	OVERALL
AGRICULTURAL CONSTRUCTION EQUIPMENT	DIRECT TO METAL URETHANE	EF16000, 836 SERIES	4+	<3.5	4	750+ HRS	4	5	5	4

A.C.E. OEM POWDER COATINGS										
COATING SYSTEM	DESCRIPTION	PAINT SYSTEM	DFT (MILS)	V.O.C'S	UV RESISTANCE	CORROSION	ABRASION	IMPACT	CHEMICAL RESISTANCE	OVERALL
AGRICULTURAL CONSTRUCTION EQUIPMENT	POWDER COATINGS									

All ratings are on a scale of 1-5 with 1 being the least and 5 the best.