

# Bituminous Sucker Rod Coating Black with Calcium Sulphonate

## General Properties

A solvent-thinned bituminous coating designed for the temporary protection of sucker rods or other ferrous metal objects. This product is highly effective as a corrosion inhibitor, very fast drying, water resistant and will tolerate some surface oil.

## Recommended Uses

For yard storage protection of sucker rods, steel pipe or other ferrous metals. Ideally suited for dip application. Consult your Cloverdale Technical Representative for other applications.

## Product Information

**GENERIC TYPE**  
Bitumen

**RECOMMENDED FILM THICKNESS**  
0.9 - 1.8 Dry, (1.8 - 3.6 Wet)

**PIGMENT TYPE**  
Lightfast

**THEORETICAL COVERAGE**  
449.1 sq.ft./gal at 1 mil d.f.t.  
(11.2 sq.m./lt.at 25 microns d.f.t)

**COLOR**  
Black

\*actual Coverage may be less due to job conditions, type of substrate, loss in container and efficiency of application equipment.

**BASES**

**VISCOSITY**  
27 - 32" #2 Zahn Cup

**FINISH**  
Semi-Gloss

**TEMPERATURE RESISTANCE (DRY)**  
70.0°C (158.0° F) Intermittent  
50.0°C (122.0°F) Continuous

**AVERAGE VOLUME SOLIDS**  
48%

**V.O.C. AS APPLIED**  
<405 gm/lt.

**AVERAGE WEIGHT SOLIDS**  
54%

**THINNER**  
78011 Xylene

## Methods of Application

- AIRLESS SPRAY**      Speeflo Atlas 30:1 Tip size .013" - .015" (or equivalent)
- H.V.L.P**                Not Recommended
- CONVENTIONAL**      Not Recommended
- OTHER**                 Dip Tank

**Drying Time** - Temperature, Relative Humidity, and Film Thickness will affect dry and re-coat times.

Substrate Temperature	Touch Dry	Hard Dry	Minimum	Overcoat Interval	
				Maximum	Normal
77°F.(25°C) and 50% R.H.	30 Minutes	30 Minutes	n/a	n/a	n/a

**88014**

**Recommended Topcoat**

<b>STEEL</b>	Self - Priming
<b>CONCRETE</b>	Not Recommended
<b>GALVANIZED STEEL</b>	Not Recommended
<b>OTHER</b>	For direct application to ferrous metals only

**Surface Preparation**

Objects to be dipped must be clean, dry and free of surface contaminants such as excess oils, grease or dirt.

**Limitations**

For yard protection only. Not suitable as a primer or undercoat for other coatings systems.

**Mixing Instructions**

Mix well before and during use. Ensure constant agitation in dip tank and cover when not in use.

**Safety Precautions**

For Industrial Use Only. Refer to MSD Sheet for detailed health and safety instructions.

**Storage and Handling**

<b>FLASH POINT</b>	-7°C (19° F)
<b>PRODUCT WEIGHT</b>	
<b>STORAGE</b>	Store in a cool, well ventilated secure location
<b>PACKAGE SIZE</b>	45 gl Drums

Some package sizes or colors may be by special order only. Please check with your Cloverdale Representative when ordering.

**Warranty Disclaimer**

Cloverdale Paint manufactures quality products. In the event that this product is defective or in any way unsuitable for the application for which it is sold, Cloverdale Paint Inc. will replace the product free of charge. The warranty provided by this data sheet is the only warranty or guarantee of quality made in respect of this product by Cloverdale Paint Inc. By purchasing this product the customer accepts this warranty in lieu of all others, and waives all claims to any other remedy arising from any warranty or guarantee of quality, whether such warranty or guarantee of quality was made expressly to the customer or implied by any applicable law.

Check for recent amendments to this data sheet at [www.cloverdalepaint.com](http://www.cloverdalepaint.com)



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