

# Lumber End Paint Type I

## General Properties

Lumber End Paint Type I is a high solids, dual purpose decorative/functional coating that seals wood, helps prevent end cracking and enhances the attractiveness of the lumber package. Lumber End Paint Type I stencils well. Available in a wide range of colors.

## Recommended Uses

For use as a side stencil or end coating on lumber packages.

## Product Information

<b>GENERIC TYPE</b>	Alkyd Resin
<b>PIGMENT TYPE</b>	Lead-free Lightfast Pigments
<b>COLOR</b>	Red and Custom Colors
<b>BASES</b>	N/A
<b>FINISH</b>	Flat
<b>AVERAGE VOLUME SOLIDS</b>	35%
<b>AVERAGE WEIGHT SOLIDS</b>	55%

<b>RECOMMENDED FILM THICKNESS</b>	Wet: 4 - 8 mils Dry: 1.4 - 2.8 mils See your Cloverdale Representative for project recommendations.
<b>THEORETICAL COVERAGE</b>	561 ft <sup>2</sup> /gal @1 mil (25 microns) DFT 13.8 m <sup>2</sup> /L @ 1 mil (25 microns) DFT Actual coverage may vary depending on substrate and application methods.
<b>VISCOSITY</b>	58 - 61 K.U.
<b>TEMPERATURE RESISTANCE (DRY)</b>	N/A
<b>V.O.C. AS APPLIED</b>	Less than 484 g/L (4.0 lbs/gal)
<b>THINNER</b>	78011 Xylene

## Methods of Application

<b>AIRLESS SPRAY</b>	Speeflo Admiral 30:1 with tip sizes .017" - .021" or equivalent
<b>H.V.L.P.</b>	Not recommended
<b>CONVENTIONAL</b>	Not recommended
<b>BRUSH / ROLLER</b>	Brushing is limited to small areas or touch-up

**Drying Time** - Temperature, Relative Humidity, and Film Thickness will affect dry and re-coat times.

Substrate Temperature	Touch Dry	Hard Dry	Minimum	Overcoat Interval	
				Maximum	Normal
25°C (77°F)	30 minutes	4 hours	N/A	N/A	N/A

**Recommended Primer**

Self Priming

**Surface Preparation**

Wood must be clean, dry and free of all surface contaminants such as oil, grease, dirt or wood dust. Excess surface moisture must be removed. Sapstain chemical, if used, must be applied prior to this product.

**Limitations**

This product has been specifically formulated only for the noted recommended use.

**Mixing Instructions**

Mix well before using.

**Safety Precautions**

This product is for industrial use only. **Refer to Material Safety Data Sheet for proper health and safety information.**

**Storage and Handling**

**FLASH POINT**

-7°C (19°F) T.C.C.

**PRODUCT WEIGHT**

9.28 lbs/gal (container extra)

**STORAGE**

Cool, dry, secure location. See your Cloverdale Paint Representative.

**PACKAGE SIZE**

5 gallon pail, 55 gallon drum, tote tank

Some package sizes or colors may be by special order only. Please check with your Cloverdale Representative when ordering.

**Warranty Disclaimer**

Cloverdale Paint manufactures quality products. In the event that this product is defective or in any way unsuitable for the application for which it is sold, Cloverdale Paint Inc. will replace the product free of charge. The warranty provided by this data sheet is the only warranty or guarantee of quality made in respect of this product by Cloverdale Paint Inc. By purchasing this product the customer accepts this warranty in lieu of all others, and waives all claims to any other remedy arising from any warranty or guarantee of quality, whether such warranty or guarantee of quality was made expressly to the customer or implied by any applicable law.

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